

## **Keurig Elite B40**

The Ranch That Was Us  
Home Canning & Drying of Vegetables & Fruits  
Rumrunner  
The Cowboy's Christmas Baby  
The Cowboy's Mail Order Bride  
How to Marry a Cowboy  
Tales for the Perfect Child  
LIFE Gone with the Wind  
Lost Cities & Ancient Mysteries of South America  
Pencil and Paper Games  
Night Night Book  
In Scarlet and Silk  
Heart of Courage  
I Could Keep You Little  
A Hitchhiker's Guide to Africa and Arabia  
Book of Divining the Future  
Home Coffee Roasting  
Full of Life  
The U.S. Naval Institute on Naval Command  
Best Birthday Present  
Brown Water, Black Berets  
Rules for Renegades: How to Make More Money, Rock Your Career, and Revel in Your Individuality  
Where's The Penguin?  
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Scandalous Liaisons  
India, a Travel Guide  
The Next Grilleration  
Glaring Through Oblivion  
Irish Art During the Viking Invasions, 800-1020 A.D.  
The Luminous Portrait  
Resources of West Virginia  
Coffee  
Principles of Animal Behavior  
The Story Of A New Zealand River  
The U.S. Naval Institute on Vietnam: A Retrospective  
Spinoza  
Keurig  
Burlesque Plays and Poems

## **The Ranch That Was Us**

## **Home Canning & Drying of Vegetables & Fruits**

A guide to buying, brewing, & enjoying.

## **Rumrunner**

Book 4 of Cowboys & Brides From New York Times and USA Today-bestselling author Carolyn Brown comes a contemporary Western romance filled to the brim with sexy cowboys, gutsy heroines, and genuine down-home Texas twang. Texas rancher Mason Harper's daughters want a new mama in the worst way, and when a beautiful woman in a tattered wedding gown appears on their doorstep, the two little girls adopt her-no ifs, ands, or buts about it. Mason isn't sure about taking in a complete stranger, but Lord knows he needs a nanny, and Annie Rose Boudreau stirs his heart in long-forgotten ways Annie Rose is desperate, and when a tall, sexy cowboy offers her a place to stay, she can't refuse. After all, it's just for a little while. As she settles in deeper, her heart tells her both Mason and her role as makeshift mama suit her just fine. But will Mason feel the same way once her nightmare past catches up with her? Fans of Linda Lael Miller and Diana Palmer will thrill to this moving story of a lonely cowboy and his two little girls finding the family of their dreams. Cowboys & Brides Series: Billion Dollar Cowboy (Book 1) The Cowboy's Christmas Baby (Book 2) The Cowboy's Mail Order Bride (Book 3) How to Marry a Cowboy (Book 4) Praise for Bestselling Contemporary Western Romances by Carolyn Brown: "Sizzling Brown imbues her lively story with lots of heart."-Publishers Weekly "Hilarious a great, entertaining read."-Fresh Fiction "Writing so expressive I could almost hear the country

drawl."-Night Owl Reviewer Top Pick, 4 stars

## **The Cowboy's Christmas Baby**

The U.S. Naval Institute Wheel Books provide valuable information, pragmatic advice, and cogent analysis on topics important to all naval professionals. Drawn from the U.S. Naval Institute's vast archives, the series combines articles from the Institute's flagship publication Proceedings, selections from the oral history collection, and Naval Institute Press books to create unique guides on a wide array of fundamental professional subjects.

## **The Cowboy's Mail Order Bride**

Principles of Animal Behavior has long been considered the most current and engaging introduction to animal behavior. The Third Edition is now also the most comprehensive and balanced in its approach to the theoretical framework behind how biologists study behavior.

## **How to Marry a Cowboy**

Braiding strands of earthen insight with uproarious storytelling, Texas Hill Country legendary author Becky Patterson recreates the history of the Steiler Hill Ranch in twenty-four anecdotal chapters interspersed with original artwork. The result is a mixture of memoir and montage, treasure chest and tableau vivant of a world that's beautiful, brash, and wonderfully heartbreaking. Patterson -- the daughter

of Texas folk hero and self-proclaimed mayor of Luckenbach, Hondo Crouch -- has big shoes to fill and she does so successfully in this colorful collection of Hill Country and Texas ranch vignettes. Foreman and general cowboy guru Raymond Kuhlmann tells stories of the Goat King and German drinking songs, the buzzard traps and Mexican corridos that filled the nighttime pastures. First-person accounts and vivid historical narratives evoke the ranch's past, overlaid with Patterson's breathless personal histories of afternoons spent rescuing a doe in a nightgown, or saving a porcupine from a pack of dogs. This is a book that will connect you to whatever patch of earth you hold dear. It is poignant reminder of the landscapes we've forgotten to keep close, of the land that does not belong to us but simply is who we are. *The Ranch That Was Us* is an affectionate reminder to go outside and touch the earth that is you.

### **Tales for the Perfect Child**

Under the pert pen name "Lady Smart," opinionated Lindsey Graham crusades for social change among London's elite, writing for the ladies' gazette *Heart to Heart*. But Lindsey's greatest campaign begins when her brother Rudy, a notorious rake, is accused of murdering a string of prostitutes. Her confidence in his innocence is bolstered when an anonymous letter arrives naming Viscount Merrick as the killer. Lindsey launches her own investigation into the gentleman's questionable pursuits, a risky venture that earns her an unwelcome bodyguard—Thor Draugr. At first, Lindsey refuses the protection of her employer's

brother-in-law. They are like oil and water, yet she can barely conceal her attraction to the rugged Norseman. But an attempt on her life reveals not only the lengths that someone will go to in order to prevent her interference in the viscount's sordid affairs, but that she can no longer deny that she desires the warrior by her side....

## **LIFE Gone with the Wind**

### **Lost Cities & Ancient Mysteries of South America**

London's most notorious rogue—decadent, depraved, forbidden The ladies of the ton won't stop whispering about deliciously wicked Jack Dodger—once a thieving street urchin, now the wealthy owner of London's most exclusive gentleman's club. There's no pleasure he hasn't enjoyed, no debauchery the handsome scoundrel won't provide for the lords who flock to his house of carnal intrigue. London's most virtuous lady—honorable, uncorrupted, and all too human Olivia, Duchess of Lovington, would never associate with such a rogue. So when Jack is named sole heir to the duke's personal possessions, the beautiful, well-bred lady is outraged. Now, Olivia is forced to share her beloved home with this despicable man. Caught between the devil and desire But Olivia's icy disdain is no match for Jack's dangerous charm. His touch awakens desire. His kiss demands surrender. She will struggle to bar Jack from her heart . . . but her body, coveting divine release, will not let her bar him from

her bed.

## **Pencil and Paper Games**

Ten little penguins have escaped from the zoo, and they're on the adventure of a lifetime. Can you find all ten of them? Crammed with cute and colourful illustrations, and with loads of silly stuff to spot on every page, it's time to get ready for a penguin party!

## **Night Night Book**

## **In Scarlet and Silk**

In this biography of John Fante, one of the great lost souls of 20th-century literature, Stephen Cooper untangles the enigma of an authentic American original. By turns savage and poetic, violent and full of love, such novels as 'Ask the Dust' reveal and disguise the author.

## **Heart of Courage**

Bob Sloan offers tasty recipes, sage advice, and witty reflections in this ultimate tribute to the glory of dads and their grills. He shows how easy it is to transform fresh ingredients into 100 sizzling, delicious dishes like Honey-Glazed Spareribs, Lamb Burgers, and Grilled Sweet Potatoes. Even super-busy dads will run out of excuses with the section on 10 Super-Fast, Foolproof, Grilling Recipes—perfect for weeknight dinners. In addition to these family-impressing

recipes, this essential grilling book serves up tips on keeping it simple when it comes to tools, how to choose between charcoal and gas, and why no one can ever have too many serving dishes.

### **If I Could Keep You Little**

IF I COULD KEEP YOU LITTLE exemplifies Marianne's real insights into the human spirit and her beautiful illustrations that will touch children and adults and that are sure to be cherished for generations to come. Taking the reader on a journey of memory and expectation, IF I COULD KEEP YOU LITTLE showcases the fleeting little moments that reveal how a child changes and grows. If I could keep you little, I'd decide on matching clothes. But then I'd miss you choosing dots on top and stripes below If I could keep you little I'd cut your bread in shapes. But then I'd miss you finding "Hey! I like ketchup with my grapes!"

### **A Hitchhiker's Guide to Africa and Arabia**

The author describes his travels in South America and shares his views on the Nazca lines, Machu Picchu, Cuzco, and archaeological theories about the region and its ruins

### **Book of Divining the Future**

Describes the equipment, ingredients and techniques used for roasting a variety of styles of coffee at home.

### **Home Coffee Roasting**

This work is a comprehensive A-Z encyclopedia of the techniques, methods and people involved in predicting the future from Roman augurs to Druid dendromancy, from the ancient I Ching to Nostradamus. Prediction techniques such as rhapsodomancy (sacred books), Ming sticks used in ancient China and still in use today, tasseography (reading of tea leaves) and belomancy (arrows), are fully explained as are their historical backgrounds. The book is illustrated throughout with line drawings and is indexed for ease of use.

### **Full of Life**

"Oh, those naughty rakes. With their wicked winks, sensual smiles, and bad boy habits, you just can't take them out in polite society. But who wants to go out when you can stay in. . .? Stolen Pleasures  
Sebastian Blake, Earl of Merrick, long ago fled the responsibilities of his title to become the infamous pirate, Captain Phoenix. But the booty he's just captured on a merchant ship is a fierce tempered minx who claims to be a bride. . .his bride, married to him by proxy on behest of their fathers. He could shame his hated family and return his beautiful wife untouched, but no treasure has ever proved more tempting to Sebastian, and making their marriage a true one--in every sense--is his one urgent desire . . .  
Lucien's Gamble Lucien Remington's reputation as a debauched libertine who plays by no one's rules--in business or the bedroom--is well deserved. He gets what he wants, social repudiation be damned. But society can keep from him the one thing he truly

desires, the untouchable Lady Julienne La Coeur. Until she sneaks into his club dressed as a man and searching for her irresponsible brother. Suddenly she's in Lucien's grasp, his to take, and his mind is filled with the most wickedly sinful thoughts. A gentleman would walk away from the temptation she presents. But then, Lucien has never claimed to be a gentleman. . . Her Mad Grace Hugh La Coeur never wanted to be the Earl of Montrose. Wine, women, and a hefty wager are preferable to responsibility of any kind. It's certainly preferable to spending the night in an eerie, neglected mansion owned by a legendary madwoman. The duchess's companion, the fiercely independent Charlotte, is another matter altogether. Hugh would be happy to spend as many nights in her bed as possible. He knows she's hiding terrible secrets, but for once in his life, Hugh has the desire to take on someone else's burden as his own, no matter what the danger. . . They're mad, bad, and totally irresistible. . .

### **The U.S. Naval Institute on Naval Command**

Sergio Ruzzier brings his mischievous touch to a timeless favorite by Florence Parry Heide, beloved author of *The Shrinking of Treehorn*. This delightful new edition includes one never-before-published story. Ruby is reliable (kinda). Arthur is careful (sorta). Harry eats his carrots (though it depends on what you mean by "eat"). And just like all perfect children, Gloria helps her mother (well, that might be an exaggeration). As the eight deliciously wicked tales

featured in this hilarious chapter book prove, it's perfectly nice to be a perfect child—but where's the fun in that?

## **Best Birthday Present**

Spinoza's theoretical philosophy is one of the most radical attempts to construct a pure ontology with a single infinite substance. This book, which presents Spinoza's main ideas in dictionary form, has as its subject the opposition between ethics and morality, and the link between ethical and ontological propositions. His ethics is an ethology, rather than a moral science. Attention has been drawn to Spinoza by deep ecologists such as Arne Naess, the Norwegian philosopher; and this reading of Spinoza by Deleuze lends itself to a radical ecological ethic. As Robert Hurley says in his introduction, "Deleuze opens us to the idea that the elements of the different individuals we compose may be nonhuman within us. One wonders, finally, whether Man might be defined as a territory, a set of boundaries, a limit on existence." Gilles Deleuze, known for his inquiries into desire, language, politics, and power, finds a kinship between Spinoza and Nietzsche. He writes, ""Spinoza did not believe in hope or even in courage; he believed only in joy and in vision . . . he more than any other gave me the feeling of a gust of air from behind each time I read him, of a witch's broom that he makes one mount. Gilles Deleuze was a professor of philosophy at the University of Paris at Vincennes. Robert Hurley is the translator of Michel Foucault's History of Sexuality.

## **Brown Water, Black Berets**

Seventy-five years after America fell in love with the cinematic classic *Gone with the Wind*, LIFE revisits the making of the award-winning movie and gives readers a rare look into the film's captivating, behind-the-scenes drama. This richly illustrated book is a must-have collector's item for old fans and new. At age 75, *Gone with the Wind* endures magnificently and is often considered one of the best films of all time. The travails of getting the movie made in the 1930s were chronicled in the pages of LIFE (1,400 actresses interviewed before Vivien Leigh chosen; Selznick waited two years for Clark Gable to sign on to the project), as was the frenzy of its premiere. All of this coverage is revisited in this lavish coffee-table edition, which also includes behind-the-scenes photography from the set, stunning pictures of the famed burning of Atlanta scene, as well as all of the fascinating, intimate photography from the making of the movie. Furthermore, LIFE partnered with renowned southern authors to bring readers insight into the influence of the book and film on American culture and presents a side-by-side chronicle of what *Gone with the Wind* claims, and what really happened during the Civil War. This book is as informative and intriguing as it is beautifully illustrated.

## **Rules for Renegades: How to Make More Money, Rock Your Career, and Revel in Your Individuality**

A reference for wedding and portrait photographers

as well as amateur shutterbugs of any experience level demonstrates how to maximize natural lighting for the best effects, drawing on the expertise of an award-winning wedding photographer to outline specific techniques. By the author of *Wedding Photography Unveiled*. Original.

### **Where's The Penguin?**

With wit and humor, popular *Lost Cities* author David Hatcher Childress takes us around the world and back in his trippy final book to the *Lost Cities* series. He's off on an adventure in search of the apocalypse and end times. Childress hits the road from the fortress of Megiddo, the legendary citadel in northern Israel where Armageddon is prophesied to start. Hitchhiking around the world, Childress takes us from one adventure to another, to ancient cities in the deserts and the legends of worlds before our own. Childress muses on the rise and fall of civilizations, and the forces that have shaped mankind over the millennia, including wars, invasions and cataclysms. He discusses the ancient Armageddons of the past, and chronicles recent Middle East developments and their ominous undertones. In the meantime, he becomes a cargo cult god on a remote island off New Guinea, gets dragged into the Kennedy Assassination by one of the "conspirators," investigates a strange power operating out of the Altai Mountains of Mongolia, and discovers how the Knights Templar and their offshoots have driven the world toward an epic battle centered around Jerusalem and the Middle East.

## **Dad's Awesome Grilling Book**

WANT A RICHER LIFE? BREAK ALL THE RULES

Renegade entrepreneur-and runaway success story-Christine Comaford-Lynch has lived the kind of life most of us can only dream about. From model to monk to multimillionaire, she does what she wants-and gets things done. Now, in ten outrageous life lessons, she'll show you how to make your dreams come true. Your way. Your rules. Rules for Renegades distills what Christine has learned as she succeeded (and failed) in business, built strong relationships (and some disasters), and evolved spiritually and professionally. If you want to become financially independent, she'll show you how to do it. If you want to build your confidence and self-esteem, she'll give you a crash course. If you want a meaningful life full of rich connections, she'll share her secrets.

Ultimately, she lets you in on the greatest secret of all-how to build a fulfilling life while rocking your career. She has also filled her book with lots of cool free stuff: links to a sample business plan outline, tutorials on sales and marketing techniques, and tools to help you enhance your own power. You'll learn the surprising truth behind her most offbeat rules. . . Everything's an Illusion, So Pick One That's Empowering. Rock Rejection and Finesse Failure. Learn to Love Networking. Work Your Money Mojo. Rules for Renegades is not just the story of a remarkable entrepreneur. It's an amazing approach to life that breaks the rules-and makes life work for you.

## **Between the Devil and Desire**

Book 3 of Cowboys & Brides From New York Times and USA Today-bestselling author Carolyn Brown comes a contemporary Western romance filled to the brim with sexy cowboys, gutsy heroines, and genuine down-home Texas twang. Emily Cooper promised her dying grandfather that she'd deliver a long-lost letter to a woman he once planned to wed. Little does adventurous Emily know that this simple task will propel her to places she never could have imagined with a cowboy who's straight out of her dreams. When sexy rancher Greg Adams discovers his grandmother Clarice has installed Emily on their ranch as her assistant, he decides to humor the two ladies. He figures Emily will move on soon enough. In the meantime, he intends to keep a close eye on her—he doesn't quite buy her story of his grandmother as a mail-order bride. A lost letter meant a lost love for Clarice, but two generations later, maybe it's not too late for that letter to work its magic. Fans of Linda Lael Miller and Diana Palmer will thrill to this charming story of a sexy Texas rancher and the mail order bride who brought him to one knee. Cowboys & Brides Series: Billion Dollar Cowboy (Book 1) The Cowboy's Christmas Baby (Book 2) The Cowboy's Mail Order Bride (Book 3) How to Marry a Cowboy (Book 4) Praise for Bestselling Contemporary Western Romances by Carolyn Brown: "Sizzling hot and absolutely delectable."-Romance Junkies "Charming a smoking-hot romancethere's nothing sexier than a cowboy."-RT Book Reviews, 4 stars "Witty dialogue and hilarious banter Carolyn Brown delivers yet another steamy cowboy romance."-Night Owl Reviews

## **A Hitchhiker's Guide To Armageddon**

### **Scandalous Liaisons**

Book 2 of Cowboys & Brides From New York Times and USA Today-bestselling author Carolyn Brown comes a contemporary Western romance filled to the brim with sexy cowboys, gutsy heroines, and genuine down-home Texas twang. 'Tis the season for • A pistol-totin' woman who's no angel • A tough cowboy who doesn't believe in miracles • Love that warms the coldest nights After a year in Kuwait, Lucas Allen can't wait to get back to his ranch for Christmas and meet his gorgeous Internet pal in person. When he pulls in, there's Natalie Clark right in his front yard with a pink pistol in her hand and a dead coyote at her feet. Lucas is unfazed. But waitis that a BABY in her arms? Fans of Linda Lael Miller and Diana Palmer will thrill to this charming story of a Texas cowboy military veteran, the woman of his dreamsand the secret baby that binds them together. Cowboys & Brides Series: Billion Dollar Cowboy (Book 1) The Cowboy's Christmas Baby (Book 2) The Cowboy's Mail Order Bride (Book 3) How to Marry a Cowboy (Book 4) Praise for Bestselling Contemporary Western Romances by Carolyn Brown: "Carolyn Brown created some handsome, hunkified, HOT cowboys! A fun, enjoyable, four-star-Christmas-to-remember novel."-The Romance Reviews "Full of sizzling chemistry and razor-sharp dialogue."-Night Owl Reviews, Reviewer Top Pick 4 1/2 stars "Makes me believe in Christmas miracles and long slow kisses under the

mistletoe."-The Romance Studio

## **India, a Travel Guide**

Excerpt from In Scarlet and Silk: Or Recollections of Hunting and Steeplechase Riding Englishman a real and strongly-rooted love of it for its own sake. When, however, by means of the Rack, thumbscrews, Acts of Parliament, Police-court summonses, and other deadly weapons, the kill-joys of the world have finally succeeded in eliminating all such feelings from our breasts, surely then even the most sanguine and most patriotic amongst Us must begin to look anxiously for the advent of the aboriginal gentleman from New Zealand whom Macaulay has forewarned us shall one day indulge in the cheap, though draughty, entertainment Of sitting on the ruins of London Bridge. About the Publisher Forgotten Books publishes hundreds of thousands of rare and classic books. Find more at [www.forgottenbooks.com](http://www.forgottenbooks.com) This book is a reproduction of an important historical work.

Forgotten Books uses state-of-the-art technology to digitally reconstruct the work, preserving the original format whilst repairing imperfections present in the aged copy. In rare cases, an imperfection in the original, such as a blemish or missing page, may be replicated in our edition. We do, however, repair the vast majority of imperfections successfully; any imperfections that remain are intentionally left to preserve the state of such historical works.

## **The Next Grilleration**

## **Glaring Through Oblivion**

### **Irish Art During the Viking Invasions, 800-1020 A.D.**

“Wheel books” were once found in the uniform pockets of virtually all junior officers and many senior petty officers. Each small notebook was unique to the Sailor carrying it, but all had in common a collection of data and wisdom that the individual deemed useful in the effective execution of his or her duties. Often used as a substitute for experience among neophytes and as a portable library of reference information for more experienced personnel, those weathered pages contained everything from the time of the next tide, to leadership hints from a respected chief petty officer, to the color coding of the phone-and-distance line used in underway replenishments. In that same tradition, the Naval Institute has created and aptly named the Wheel Book series, portable libraries culled from USNI’s vast array of information that has accumulated for more than a century. Articles from the Institute’s flagship publication Proceedings are combined with selections from USNI’s oral history program and from Naval Institute Press books to create unique guides on a wide array of relevant professional subjects. Just as the “wheel books” of yesterday served the fleet well, the Naval Institute Wheel Books of today provide supplemental information, pragmatic advice, and cogent analysis on topics important to modern naval professionals. The pinnacle of leadership in a military organization is

command. Article 0801 of Navy Regulations defines both the authority and the responsibility of command as “absolute.” This Naval Institute Wheel Book provides practical guidance and food for thought that actual and would-be commanders can use to carry out that absolute authority while being absolutely responsible. Included in this specially-selected collection is the sage advice of those who have commanded as well as the expectations of those who are commanded. Aspirants as well as practitioners will do well to exploit this selected survey of what Fleet Admiral Chester Nimitz described as the “one purpose” for entering the Navy.

### **The Luminous Portrait**

### **Resources of West Virginia**

Night night sky. Night night moon. Dear tomorrow, see you soon! The perfect way to wrap up a day with your child, *The Night Night Book* is an adorable bedtime story that helps kids and parents bid farewell to the day, settle in for the night, and rest up for a new tomorrow. *The Night Night Book* is sure to become a new bedtime classic. Marianne Richmond is the bestselling author and illustrator of numerous beautiful books for parents and children to share. She creates emotional and thoughtful stories that children of any age will appreciate now and forever.

### **Coffee**

In this strikingly illustrated book of original poetry, System of a Down fans gain an intimate glimpse into the soul of the band's frontman, Serj Tankian. For fans stirred by the cerebral lyrics of SOAD albums Hypnotize, Mesmerize, Steal This Album!, Toxicity, and their first, self-titled breakthrough—and for everyone enthusiastic about Serj's solo album, Imperfect Harmonies—this essential, one-of-a-kind collection of Tankian's innermost thoughts and feelings is a must-read. Unique illustrations punctuate nearly 70 poems—almost none of which have ever been published before. Glaring through Oblivion is an indispensable find for any true fan.

### **Principles of Animal Behavior**

First published in 1920, this is the most celebrated of Jane Mander's six novels and is now regarded as a New Zealand classic. Alice Roland, together with her children, boxes, mattresses and piano, is punted up river to the 'appalling isolation' of their new home, 'a small house against a splendid wall of bush' in the kauri forest at Pukekaroro. She is joining her husband there, a reunion that is far from warm, but this remote place is to mark Alice's long and steady growth towards shared love, a new awareness of life and a sense of personal liberation. First published in New York in 1920, this is the first New Zealand novel to confront convincingly many of the twentieth century's major political, religious, moral and social issues - most significantly women's rights. Daring for its time in its exploration of sexual, emotional and intellectual freedom, the New Zealand Herald found the ending

'too early for good public morality'. It is believed by many to be the inspiration of Jane Campion's film *The Piano*.

## **The Story Of A New Zealand River**

The story of Johnny Schnarr's career as the most successful rumrunner to work the Pacific Northwest during the era of US prohibition.

## **The U.S. Naval Institute on Vietnam: A Retrospective**

## **Spinoza**

## **Keurig**

The men of the U.S. Navy's brown-water force played a vital but often overlooked role in the Vietnam War. Known for their black berets and limitless courage, they maneuvered their aging, makeshift craft along shallow coastal waters and twisting inland waterways to search out the enemy. In this moving tribute to their contributions and sacrifices, Tom Cutler records their dramatic story as only a participant could. His own Vietnam experience enables him to add a striking human dimension to the account. The terror of firefights along the jungle-lined rivers, the rigors of camp life, and the sudden perils of guerrilla warfare are conveyed with authenticity. At the same time, the author's training as a historian allows him to

objectively describe the scope of the navy's operations and evaluate their effectiveness. Winner of the Navy League's Alfred Thayer Mahan Award for Literary Achievement in 1988 when the book was first published, Cutler is credited with having written the definitive history of the brown-water sailors, an effort that has helped readers better understand the nature of U.S. involvement in the war.

### **Burlesque Plays and Poems**

From 2002 to 2011, coffee-machine manufacturer Keurig had grown from a privately held company with just over \$20 million in revenues to become a wholly owned subsidiary of Green Mountain Coffee Roasters, a publicly traded company with net revenues of \$1.36 billion. This case examines the rapid rise of Keurig.

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